

# Fitting Instructions for: Jenks' Bol ts Sump Guards

Cat No: SGC 02, SGC 02 & SGB 02



**Left:** The guard in place, protecting the motor from mud and road debris

**Right:** The "aluminium" finished kit components.

**Centre** The assembled "aluminium" finished kit guard.

## Application

Our Sump Guards are designed to be used on the Triumph Bonneville, T100, Thruxton and Scrambler from 2001 to date.

The lower part of the Triumph parallel motor is un-protected from road debris: our guard fits over the lower fork brace and effectively protects the fork brace, sump, oil return hose and starter motor from road debris, as the photo above clearly shows.

Our Sump Guards are laser profiled from 3mm, 316 grade, stainless steel sheet and finished to coordinate with both chrome and aluminium motors. A black finish is available to special order only.

 SGA 02

**Aluminium finish** for aluminium finished bikes including the Thruxton

 SGC 02

**Chrome finish** for all other Bonneville models

 SGB 02

**Black finish** for the "Black" Bonneville

## Installation

1. Assemble the Guard by bolting the Cross Brace to the guard with the supplied 12mm x M8 stainless steel Button Screws and nuts. The nut should be on the inside surface: tighten to 20Nm.
2. Slacken the 4 bolts holding the front frame plate and then remove.
3. If the frame plate is rusty clean up and re-finish. This plate is a structural element and **MUST** be replaced.
4. Whilst the frame plate is removed clean up the front of the motor, pay attention to the starter motor and cable and the oil line.
5. Fit the upper bolts through the sump guard, then through the frame plate and offer up to the frame, loosely tighten the bolts and then offer up the lower bolts. Tighten hand tight and check the clearance between the cross brace and frame. It should be 3mm.
6. If the gap is too large remove the guard and reassemble the Guard with the Cross Brace on the other side of the Guard, then repeat stage 5.
7. When fitting satisfactorily tighten the 4 bolts to 22 Nm with a torque wrench. **This is IMPORTANT.**

## Made in England by:

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